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SERVICE PRICE LIST

*** REVISED SEPTEMBER 2024

SHARPENING

●CT SAW BLADES UNDER 22"

FOR BLADES 22" DIAMETER AND SMALLER

# OF TEETH	PRICE
UP TO 20	\$13.89
21 TO 30	\$15.28
31 TO 40	\$17.50
41 TO 50	\$19.72
51 TO 60	\$20.83
61 TO 80	\$21.94
81 TO 100	\$26.66
101 TO 120	\$30.55
121 TO 140	\$33.33
141 TO 150	\$38.89
OVER 150	QUOTE

●PANEL SAW BLADES TO 80T

UP TO 550MM (22")	\$25.55
OVER 550MM (22")	\$35.55
OVER 80 TEETH	QUOTE

●CONICAL SCORE BLADE

UP TO 42 TEETH	\$18.89
OVER 42 TEETH	QUOTE

●DADO CHIPPERS

2-WING	\$6.67
4-WING	\$10.55
6-WING	\$13.89
8-WING	\$16.11

●BLADES OVER 3/16" SEE GROOVER PRICING

●C/T SAW BLADES OVER 22" UP TO 100 TEETH \$34.00

●HEAVY O.D. TO REMOVE CHIPS - ADD 50% TO SERVICE PRICE

●CARBIDE TIPS REPLACED - ADD SHARPENING

STANDARD C/T REPLACED UP TO 3/16" KERF	\$5.56	EACH
COMPLETE RETIP - STANDARD CARBIDE TIP	\$2.89	EACH
RANDOM ICE CARBIDE TIP REPLACED	\$5.83	EACH
COMPLETE RETIP - ICE CARBIDE TIP	\$3.89	EACH
RANDOM C/T REPLACED ON BLADE OVER 22"	\$6.11	EACH
COMPLETE RETIP - BLADE OVER 22"	\$4.44	EACH
DADO TIPS UP TO 1/4"	\$5.56	EACH
RANDOM PANEL SAW C/T REPLACED	\$7.22	EACH

●OPEN BORE - ADD PH & KEYWAYS

QUOTE

●STANDARD SHAPER CUTTERS

STRAIGHT, DOOR EDGE, RAISED PANEL, AND COPE/STICK

# OF WINGS	SHARPENING	TOTAL RETIP
2-WING	\$17.94	\$133.32
3-WING STRAIGHT, MTP, & R.P.	\$19.44	\$199.88
3-WING COPE/STICK PROFILE	\$16.11	\$138.88
3-WING COPE/STICK STRAIGHT < 1"	\$16.11	\$88.88
3-WING COPE/STICK STRAIGHT 1"	\$16.11	\$111.10
4-WING	\$25.00	\$266.64
6-WING	\$29.44	\$399.96
8-WING	\$40.55	\$527.73
RANDOM STANDARD CARBIDE CUTTER TIP REPLACED	\$83.33	

●SLOTTERS

2-WING	\$8.05
3-WING	\$8.89
4-WING	\$10.83
6-WING	\$11.94

●ROUTER BITS

STRAIGHT 1 FLUTE CT UP TO 1/2"	6.28
STRAIGHT 1F CT OVER 1/2" UP TO 1" DIA	7.5
STRAIGHT 2 FLUTE CT UP TO 1/2" DIA	6.61
STRAIGHT 2F CT OVER 1/2" UP TO 1" DIA	8.33
STRAIGHT 3 FLUTE CT BITS < 1/2"	9.72
CT BITS OVER 1" DIA & PROFILE	9.72
MTP, RP & LARGE ROUTER BITS	14.17

●STANDARD SPIRAL ROUTER BITS

1 OR 2 FLUTE UP OR DOWN TO 1/2"	13.33
1 OR 2 FLUTE UP OR DOWN > 1/2"	15.55
3 FLUTE UP OR DOWN TO 1/2"	14.44
3 FLUTE UP OR DOWN > 1/2"	18.33
2 OR 3 FLUTE ROUGHER UP TO 1/2"	27.22

1F COMPRESSION UP/DOWN TO 1/2"	16.67
2F COMPRESSION UP/DOWN TO 1/2"	20.55
3F COMPRESSION UP/DOWN TO 1/2"	31.66
CUT OFF END & REPOINT	QUOTE

SPECIAL GEOMETRY, GASH GRIND, EXTRA LONG BITS - QUOTE

•HSS HOLE SAWS

DIAMETER	SHARPEN
UP TO 2"	\$5.83
2-1/8" THRU 3"	\$6.94
3-1/8" THRU 4"	\$7.72
4-1/8" THRU 5"	\$8.83
OVER 6"	\$10.28

•STRAIGHT PLANER, CHOPPER AND MOULDER KNIVES

HSS PLANER & JOINER KNIVES	\$0.95 PER INCH
CARBIDE TIPPED KNIVES	\$2.35 PER INCH
CHOPPER KNIVES - PER EDGE	\$1.80 PER INCH
STRAIGHT MOULDER KNIVES	\$1.80 PER INCH

•HSS MULTI-SPUR AND BORING BITS

DIAMETER	SHARPEN
UP TO 2"	\$7.22
2-1/8 THRU 3"	\$8.33
3-1/8 THRU 4"	\$9.72
4-1/8 THRU 5"	\$10.83
5-1/8 THRU 6"	\$12.78
6-1/8" & OVER	\$16.67

•BRAD POINT AND DOWEL DRILLS

UNDER 3/8"	\$4.94
3/8" TO 1/2"	\$5.39
1/2" TO 3/4"	\$5.67
3/4" TO 1"	\$6.89
1" & OVER	

•HSS JOBBER AND TWIST DRILLS

UP TO 1/4"	\$1.28
OVER 1/4" to 3/8"	\$1.83
OVER 3/8" TO 5/8"	\$2.11
OVER 5/8" TO 3/4"	\$3.50
OVER 3/4" TO 1"	\$4.39
OVER 1"	\$9.44

•CARBIDE TIPPED GROOVERS

# TEETH	1/4 WD	5/16 WD	3/8 WD	1/2 WD	5/8 WD	3/4 WD	1 WD
3-4	\$11.67	\$12.78	\$13.33	\$14.44	\$14.44	\$15.83	\$20.00
6	\$12.50	\$13.06	\$14.39	\$15.00	\$15.55	\$16.67	\$20.56
8	\$14.89	\$15.56	\$16.67	\$17.22	\$17.78	\$18.89	\$21.94
10	\$15.83	\$16.39	\$17.22	\$18.05	\$18.89	\$20.00	\$22.78
12	\$17.78	\$18.89	\$19.44	\$20.00	\$21.11	\$22.78	\$25.55
16-18	\$23.33	\$24.72	\$25.83	\$26.66	\$27.78	\$28.89	\$30.00
20-24	\$27.78	\$29.16	\$30.55	\$31.39	\$32.78	\$33.89	\$35.56
26-30	\$30.55	\$33.89	\$34.72	\$36.11	\$37.22	\$38.89	\$41.67
32-40	\$33.89	\$36.11	\$37.22	\$38.89	\$40.00	\$42.22	\$46.94
OVER 40	QUOTE	QUOTE	QUOTE	QUOTE	QUOTE	QUOTE	QUOTE

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