

# Edge of Arlington Saw & Tool, Inc.

124 South Collins  
 Arlington, TX 76010  
 Phone: 817-461-7171 • Fax: 817-795-6651  
 Toll Free: 888-461-7171  
 Email: [info@eoasaw.com](mailto:info@eoasaw.com)  
 Website: [www.eoasaw.com](http://www.eoasaw.com)



TOOLS



## CUTS **Item #SD510, Freud SD500 Super Dado Sets** **\$311.24**

Thank you for shopping with us!

### Application: Chip Free Dadoes in Veneered Plywoods & Laminates

The SD500 Series cuts everything from veneered plywoods and laminates to solid wood. Chip- and splinter-free with a super smooth, flat bottom. The SD500 Series dado sets were the first to include a 3/32" thick chipper and has the flexibility of an adjustable dado to handle today's undersized plywood.

This allows the cut width to be adjusted in 1/32" increments and doubles the number of slot widths available. A shim set is also included with the dado set for fine adjustments. Use on all table saws and radial arm saws for cutting slots, grooves, dadoes, and rabbets in softwood or hardwood.

Set includes 2 blades, shim set, and 6 chippers.

[Freud Replacement Parts/Shim Sets](#)

### Chip Free Dadoes In Veneered Plywoods And Laminates

**Application**

**Recommended Use & Cut Quality**

HARDWOOD:

SOFTWOOD:

CHIP BOARD:

PLYWOOD:

LAMINATE:

NON-FERROUS:

**CUT QUALITY:** Fair → Good → Excellent  
(Not recommended for ferrous metals or masonry)

The SD500 Series of dado sets cuts everything from veneered plywoods and laminates to solid wood, chip and splinter-free with a super smooth, flat bottom. The SD500 Series dado sets were the first to include a 3/32" thick chipper and has the flexibility of an adjustable dado to handle today's undersized plywood. This allows the cut width to be adjusted in 1/32" increments and doubles the number of slot widths available. A shim set is also included with the dado set for fine adjustments. Use on all table saws, and radial arm saws for cutting slots, grooves, dadoes, and rabbets in softwood or hardwood.

**Set Includes:**

2 Blades

Shim Set

6 Chippers

Caution: Carbide tips should never come into contact with each other. Always use both outside blades and never use chippers alone or with just one outside blade.

Item	Dia.	Teeth	Arbor	Chippers(C)	Slot Width		
					1/8	3/32	1/16
SD506	6"	20	5/8"	(4)1/8", (1)3/32", (1)1/16"	0	0	0
SD508	8"	24	5/8"	(4)1/8", (1)3/32", (1)1/16"	0	1	0
SD510	10"	32	1"	(4)1/8", (1)3/32", (1)1/16"	0	1	1
SD512	12"	36	1"	(4)1/8", (1)3/32", (1)1/16"	1	1	1

**• Carbide Grade Chart •**

← Increasing Hardness →  
 H30S H20S H10S H01S H0NS H0NK H0NX  
 ← Increasing Impact Strength →

-12°

LEFT BLADE

Chipper Blade

-12°

RIGHT BLADE

**Tips Techniques**

For safety and best results, when cutting wide and/or deep dadoes, make several light passes instead of attempting to remove the material in one pass.

## SPECIFICATIONS

**Diameter** 10 in

## SPECIFICATIONS

<b>Arbor</b>	1 in
<b>Teeth</b>	32
<b>Thickness</b>	(4) 1/8 in, (1) 3/32 in, (1) 1/16 in Chippers
<b>Manufacturer</b>	Freud Tools