

Edge of Arlington Saw & Tool, Inc.

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TOOLS



CUTS



Item #SD306, Freud 6 in Dia, 5/8 in Arbor, 18 Tooth SD300 Safety Dado Set \$183.34

Thank you for shopping with us! Freud's Safety Dado Sets provide the highest quality results while maintaining a superior level of safety. This stacked dado set with its razor sharp outside blades will produce grooves or rabbets that are flat-bottomed and virtually splinter-free in solid woods. Stacked dado sets are more precise than other styles and with the use of Freud's Shim Set, the kerf width can be adjusted by as little as .004" for the correct fit. Use on all table saws and radial arm saws for cutting slots, grooves, dadoes, and rabbets in softwood or hardwood. Set includes 2 blades, shim set, and 5 chippers.

Safe And Splinter Free Dadoes

Recommended Use & Cut Quality

HARDWOOD:	Excellent
SOFTWOOD:	Good
CHIP BOARD:	Fair
PLYWOOD:	Fair
LAMINATE:	Fair
NON-FERROUS:	Not Recommended

CUT QUALITY: Fair → Good → Excellent
(Not recommended for ferrous metals or masonry)

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Application

Set Includes:

- 2 Blades
- Shim Set (for .0000 to .0005)
- 5 Chippers

Caution: Carbide tips should never come into contact with each other. Always use both outside blades and never use chippers alone or with just one outside blade.

Item	Dia.	Teeth	Arbor	Chippers(C)
SD306	6"	18	5/8"	(4)1/8", (1)1/16"
SD308	8"	22	5/8"	(4)1/8", (1)1/16"

Slot Width	No. Chippers Required 1/8	No. Chippers Required 1/16
1/4"	0	0
5/16"	0	1
3/8"	1	0
7/16"	1	1
1/2"	2	0
9/16"	2	1
5/8"	3	0
11/16"	3	1
3/4"	4	0
13/16"	4	1

*** Carbide Grade Chart ***

Increasing Hardness: H30S, H20S, H10S, H15S, H20S, H30K, H40K

Increasing Impact Strength: H30S, H20S, H10S, H15S, H20S, H30K, H40K

Tips Techniques

To determine if you need a 6" or 8" dado, first consult your saw owner's manual. Even if the manual states that the saw will accept an 8" dado, using the 6" on most 120v saws will greatly reduce the load on the motor.

SPECIFICATIONS

Manufacturer	Freud Tools
Diameter	6 in
Arbor	5/8 in
Teeth	18
Thickness	(4) 1/8