

Edge of Arlington Saw & Tool, Inc.

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Item #RC-2252, Amana Tool CNC Insert Carbide Spoilboard Surfacing, Rabbeting, Flycutter, Slab Leveler & Surface Planer 2+2 Flute Design 3-5/32" (80mm) Dia x 15/32" x 3/4" Shank Router Bit (Industrial) \$291.96

Thank you for shopping with us! CNC use only. Insert spoilboard, planing, and rabbeting router bit features unique 2+2 insert knife design. Contains two cutting flutes and two up-shear scorers, which provide a smoother finish at the bottom of the cut than traditional two-knife style router bits. Excellent results in MDF, balsa core, hardwood, softwood, and all man-made materials. A great tool for fast removal of materials over a large surface area. The scorer leaves an improved finish at the bottom of the cut. Utilizes 4-sided carbide inserts. **TIP!: To produce MDF simulated shaker cabinet doors use RC-2250 or RC-2252. Square corners with #45200 straight plunge router bit. Designed for planing & rabbeting the following materials:**

- Balsa Core*
- Hardwood/Softwood*
- Chipboard/Plywood*
- MDF
- Plastic*
- Fiberboard
- HDF/LDF

*For optimal results and maximum insert life, replace inserts with optional general purpose knives; sold separately. **Featuring:**

- 2+2 design
- 4-sided solid carbide insert knives
- Exclusive carbide grade for highest quality of cut
- Maximum cutting efficiency
- Faster material removal process
- Longest tool life

Torx key #5005 included These industrial router bits feature solid carbide insert knives with four cutting edges that allow users to flip the knife over when one side becomes dull, providing the highest-quality finish available on woodworking tools. Recommendations: For surfacing solid woods it is recommended to remove both bottom scorers. **Warning:** Proper torques rating to tighten down screws is 2-3Nm Torques.



SPECIFICATIONS

Manufacturer	Amana Tool
Diameter	3 5/32 in
Cut Height, Length, or Width	15/32 in
Knives	HMA-12, HCK-70. Optional General Purpose knives: AMA-12 & RCK-70. Optional solid wood: AMA-12-DLC & RCK-70-DLC

SPECIFICATIONS

Note	CNC use only and not for use in router sled.
Replacement Parts	Screws: bottom (2) #67155; sides (2) 67110. Torx key: bottom #5015; sides (2) 5005
Overall Length	3 1/2 in
Shank	3/4 in
Type	--