

## Edge of Arlington Saw & Tool, Inc.

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### Item #RC-1148-M, Amana Tool Insert V-Groove 60 Deg x 23mm x 6mm Shank CNC Router Bit \$87.98

Thank you for shopping with us! The innovative CNC tool design uses a high grade solid carbide insert knife, which allows for two uses out of each insert. Once the knife shows signs of wear you can rotate the insert for a brand new cutting edge. These industrial 'V' Groove insert router bits were especially designed for applications including:

- Miter folds - " create the perfect joint"
- Signmaking and lettering

#### Advantages of Insert Tooling

- Long lasting insert knives provide superior smooth quality cuts every time
  - Quick and precise replacement of dull knives
  - Due to insert accuracy, tool life is extended
  - Insert tooling allows for harder grades of carbide
  - Special carbide grades for special applications
  - Knives can be sharpened multiple times without affecting the original profile
  - Cost effective solution compared to replacing brazed router bits
- Secure locking screw system ensures maximum safety and maintains cutting accuracy. CNC router requires quality hold downs to ensure the least possibility of material shifting during operation. **Excellent for cutting—engraving first list item only:**

- Aluminum, Brass, Bronze, Copper, Gold, Silver & Carbon Fiber—Engraving Only

- Foam
- Laminate
- Melamine
- MDF/HDF
- Sign Board
- Solid Surface
- Veneered Plywood
- Wood
- Xanita® Board\*
- 20lbs High Density Urethane

\*When working with Xanita LightBoard panel (X-board®, X-board® plus) we recommend using MDF knives for better results.

## SPECIFICATIONS

**Diameter**

27mm

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<b>B1</b>	23mm
<b>Cut Height, Length, or Width</b>	23mm
<b>Edge(s)</b>	1
<b>Knives</b>	Included Gen Purp RCK-56 // Optional MDF RCK-350
<b>Length</b>	29mm
<b>Overall Length</b>	61mm
<b>RPM</b>	24,000
<b>Shank</b>	27mm
<b>Angle</b>	60 deg
<b>Manufacturer</b>	Amana Tool