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Item #HSS1659, Amana Tool High Speed Steel (HSS) For Aluminum - Downcut, 5/16 x 1, 1/2 Shank \$20.18

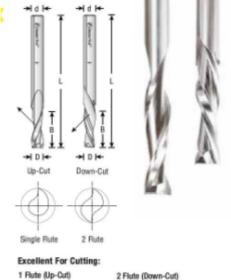
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Single Flute—for routing materials where speed and easy chip removal are desired.

Double Flute—provides a smoother finish than single flute when grooving, slotting.

Down-cut tools are recommended when chip removal is directed down to protect the finish of the top of the material that has been cut.

Excellent for cutting: 1 flute upcut—Aluminum Plate, Natural Wood Plate. 1 flute downcut—Aluminum Plate. 2 flute downcut—Aluminum Extrusions, Natural Wood Plate. 2 flute downcut—Aluminum Plate, Aluminum Block, Natural Wood Plate.



1 Flute (Up-Cut) Aluminum Plate Natural Wood Plate

1 Flute (Down-Cut) Aluminum Plate Aluminum Extrusions Natural Wood Plate

2 Flute (Up-Cut) Aluminum Plate Aluminum Block Natural Wood Plate

SPECIFICATIONS	
Manufacturer	Amana Tool
Diameter	5/16 in
Cut Height, Length, or Width	1 in

SPECIFICATIONS	
Flute Geometry	Downcut
Flute	2
Overall Length	3 1/2 in
Shank	1/2 in