Edge of Arlington Saw & Tool, Inc.

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Item #DT12841, Amana Tool Carbide-Tipped Ditec™ Solid Surface 12 Inch Dia x 84T S-TCG, 0 Deg, 1" Bore \$293.18

Thank you for shopping with us! These blades are designed for cutting plastic laminate, Plexiglas®, and solid surface materials such as Dupont Corian®, Wilsonart®, Gibraltar®, and Fountainhead®. The Ditec™ carbide tips are ground in a triple chip geometry unique to this blade and leaves a swirl-free cut in solid surface materials. The thick stable plate reduces vibration that degrades the cut and shortens tool life. The blade is suitable for a variety of saw configurations. Its 0° hook angle virtually eliminates self-feeding when used with a radial arm saw, miter saw, and table saw. √ Exclusive DITEC™ Carbide Tips √ Higher Reliability & Lower Maintenance √ Low Noise Level √ Laser Cut Saw Bodies √ Excellent Cutting Quality Instructions for grinding: For maintenance grinding, use fine grit (D400 to D600) diamond wheels. To match the factory grind, use a slower than normal feed rate. Damaged teeth can be replaced by any grade of carbide tooth. Replacing of a large number of teeth will, of course, shorten the life of the saw blade. Since the carbide in the DITEC™ is harder than other carbides, it is critical that you protect them from "thermal shock" if an adjacent tooth is replaced. Heat absorbed during the brazing process will seriously degrade the DITEC™ carbide. Warning: Before use, read saw blade safety guidelines in **Amana's catalog.**



SPECIFICATIONS	
Diameter	12 in (300 mm)
Bore	1 in
Grind	S-TCG
Kerf	0.126 in
Note	
Pinholes	
Plate	.102 in
Teeth	84
Manufacturer	Amana Tool