

Edge of Arlington Saw & Tool, Inc.

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Item #AMS-156, Amana AMS Series 3-Pack CNC Spiral End Mill, Steel & Stainless Steel Cutting with AlTiN Coating 1/4" Shank Router Bits **\$158.88**

Thank you for shopping with us! These router bits are manufactured from our exclusive ultra-fine micrograin carbide and feature a 30 degree center cutting mill end, a corner chamfer (for extra strength), up-cut design, and more important, AlTiN (Aluminum Titanium Nitride) Coating. Our special carbide grade combined with the AlTiN coating gives amazing performance. The unique corner chamfer gives the bits great strength. These bits are perfect for the signmaking industry. Our special carbide grade combined with the AlTiN coating gives amazing performance. The unique corner chamfer gives the bits great strength. AlTiN coating has many benefits: Extra wear resistance Allows for faster feed and speed rates Cutting edge protected from wear Better chip evacuation Less heat buildup Superior cutting quality and extended tool life Excellent for cutting: Stainless Steel Steel Cast Iron Composites Low Carbon Steel Magnesium Plastics Super Alloys Titanium (up to 40HRc Hardness) **WARNING:** Inspect cut quality and adjust feed and speed accordingly. Care should be taken to observe proper feeds and speeds according to the workpiece material to avoid damage. **Note:** For optimal results and extended tool life, use mist lubricant system or air cooling.

SPECIFICATIONS	
Manufacturer	Amana Tool
Includes	AlTiN-Coated 3-Pack: 51460, 51462, 51464
Part Descp.	AlTiN Coated Solid Carbide Spiral Router Bits
Note	These bits are perfect for the signmaking industry
No. of Pieces	3