## Edge of Arlington Saw & Tool, Inc.

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## Item #AMS-152, Amana AMS Series 8-Pc Set, Solid Carbide Spiral, AlTiN Coated, CNC End Mill / Router Bit Collection for Stainless Steel, Steel & Composite Materials, 1/8", 1/4" & 3/8" Shank \$414.23

Thank you for shopping with us! These router bits are manufactured from our exclusive ultra-fine micrograin carbide and feature a 30 degree center cutting mill end, a corner chamfer (for extra strength), upcut design, and more important, AlTiN (Aluminum Titanium Nitride) Coating. Our special carbide grade combined with the AlTiN coating gives amazing performance. The unique corner chamfer gives the bits great strength. Excellent for cutting: -Stainless Steel -Steel -Cast Iron -Composites -Low Carbon Steel -Magnesium -Plastics -Super Alloys -Titanium (up to 40HRc Hardness) These bits are perfect for the signmaking industry. Our special carbide grade combined with the AlTiN coating gives amazing performance. The unique corner chamfer gives the bits great strength. AlTiN coating has many benefits: -Extra wear resistance -Allows for faster feed and speed rates -Cutting edge protected from wear -Better chip evacuation -Less heat build up -Superior cutting guality and extended tool life **Note**: For optimal results and to extend tool life, use mist lubricant system or air cooling. Please inspect cut and adjust accordingly. Care should be taken to observe proper feeds and speeds according to the workpiece material to avoid damage.

SPECIFICATIONS	
Manufacturer	Amana Tool
Includes	Full color booklet. Stored in a solid wood showcase storage box with a Plexiglas ${}^{\rm \tiny M}$ ${}^{\rm \tiny M}$ clear lid
Shank	N/A
Туре	Solid Carbide Spiral Router Bit Collection
No. of Pieces	8
Note	These bits are perfect for the signmaking industry