## Edge of Arlington Saw & Tool, Inc.

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## Item #92340 (RSPM-21), Viking Black & Gold Super Premium Ultra Bor Mechanic Length 135° SP Type 258-UB 3/8" Reduced Shank: 21-Pc Set 1/16-1/4 by 64ths + 9/32-1/2 by 32nds \$103.55

Thank you for shopping with us!

Viking Super Premium Ultra Bor Mechanic Length 135° SP Type 258-UB 3/8" Reduced Shank: 21-Pc Set 1/16-1/4 by 64ths + 9/32-1/2 by 32nds

- Special Hi-Molybdenum tool steel.
- $\bullet$  135° split point for fast penetration and accurate starting without center punch.

• Precision-ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance.

• Body and clearance are gold surface treated for maximum lubricity.

• Heat treated at 2185°F and then nitro-carburize finished at 950°F to be measurably harder than high-speed steel.

- Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness.
- Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.
- Specially designed for hand-held drills.
- 3 Flats on Shank. Flats on shank give positive chuck-grip (3/16 and larger).
- Reduced shank with flats for positive chuck grip.

| SPECIFICATIONS |  |
|----------------|--|
| Manufacturer   | Viking Drill & Tool  |
| Includes       | Mechanics Length 135 deg SP (3/8 in shank) 1/16-1/4 by 64ths + 9/32-1/2 by 32nds |
| Style          | Mechanics Length, 135 deg Split Point, Ultra Bor Super Premium Black & Gold      |
| No. of Pieces  | 21   |
| Pack Quantity  |  |