

## Edge of Arlington Saw & Tool, Inc.

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### **Item #820-006, Mastercut 4 Flute Upcut Combination Spiral (High Speed) \$220.58**

Thank you for shopping with us!

Material Finish-Top: Poor  
Material Finish-Bottom: Excellent

Spiral flute router bits should only be used in automatic feed operations. They are good for use on all materials. Upcut routers are used when a good bottom finish is desired on the material. Chips flow in an upward direction.

Endmill Points are most often found on 3 and 4 flute routers. They are good for achieving a smooth finish on a flat bottom surface, and are commonly used in the plastic routing industry.

SPECIFICATIONS	
<b>Diameter</b>	1/2 in
<b>Cut Height, Length, or Width</b>	2 1/8 in
<b>End Pt Type</b>	Endmill
<b>Flute Geometry</b>	Upcut
<b>Flute</b>	4
<b>Helix Angle</b>	30 deg
<b>Overall Length</b>	4 1/2 in
<b>Shank</b>	1/2 in
<b>Manufacturer</b>	Mastercut