

## Edge of Arlington Saw & Tool, Inc.

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### **Item #820-004, Mastercut 4 Flute Upcut Combination Spiral (High Speed) \$181.42**

Thank you for shopping with us!

Material Finish-Top: Poor  
Material Finish-Bottom: Excellent

Spiral flute router bits should only be used in automatic feed operations. They are good for use on all materials. Upcut routers are used when a good bottom finish is desired on the material. Chips flow in an upward direction.

Endmill Points are most often found on 3 and 4 flute routers. They are good for achieving a smooth finish on a flat bottom surface, and are commonly used in the plastic routing industry.

| SPECIFICATIONS                      |           |
|-------------------------------------|-----------|
| <b>Diameter</b>                     | 1/2 in    |
| <b>Cut Height, Length, or Width</b> | 1 5/8 in  |
| <b>End Pt Type</b>                  | Endmill   |
| <b>Flute Geometry</b>               | Upcut     |
| <b>Flute</b>                        | 4         |
| <b>Helix Angle</b>                  | 30 deg    |
| <b>Overall Length</b>               | 4 in      |
| <b>Shank</b>                        | 1/2 in    |
| <b>Manufacturer</b>                 | Mastercut |