

**Edge of Arlington Saw & Tool, Inc.**

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**Item  
#81730,  
Viking  
Super  
Premium  
Ultra Bor  
Bridge  
Reamers  
Straight  
Flute  
Type 54-  
UB**

**\$171.75**

Thank you  
for shopping  
with us!

Taper Shank  
High-Speed  
Steel,  
Surface  
Treated

These  
Special Hi-  
Tungsten  
tool steel  
reamers with  
gold surface  
treated body  
and  
clearance  
are designed  
to be used  
with Morse  
Taper shank  
equipment.  
They are  
available in  
both straight  
and spiral  
flute  
configuration  
and are  
designed for  
heavy-duty  
reaming as  
encountered  
in the  
fabrication  
of structural  
steel  
assemblies,  
bridge  
erection, and  
ship  
construction.  
The tapered  
design  
permits the  
reamer to  
enter out-of-  
line holes  
often  
encountered  
in structural  
work.

## SPECIFICATIONS

<b>Manufacturer</b>	Viking Drill & Tool
<b>Diameter</b>	1 1/16 in
<b>Flute Geometry</b>	Straight
<b>Flute</b>	7 3/8 in
<b>Overall Length</b>	12 in
<b>Taper</b>	Morse Taper #3
<b>Type</b>	Bridge Reamer & Hole Hog