

Edge of Arlington Saw & Tool, Inc.

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Item #72071, Viking Drill & Tool HSS Straight Flute Taper Style Hand Taps Type 23 - Bright Finish \$18.88

Thank you for shopping with us!
Machine screw. Fractional. Ground Thread.

For general use in production tapping or hand operations. Precision ground threads for the ultimate in accuracy and performance. Taper, plug, and bottoming styles provide great versatility in tough materials, both blind and through holes. These high performance taps are available in complete sets of one taper, plug, and bottoming tap of the same size.

Taper Style: Starts the thread square with workpiece.

PRODUCT TIPS

Tap Wrenches:
They come in two sizes, large & small. Make sure tap is securely locked in place by turning the hex head as tightly as possible with your fingers. Do not use a wrench to tighten.

The diagram shows three types of taps: Taper Tap, Plug Tap, and Bottoming Tap. Each tap is shown with a bracket indicating the section that cuts full-size thread. The Taper Tap has a long, tapered cutting edge. The Plug Tap has a shorter, straight cutting edge. The Bottoming Tap has a very short, straight cutting edge. A tap wrench is shown to the right of the taps.

SPECIFICATIONS

Manufacturer	Viking Drill & Tool
D / H / GH Limit	H5
Flute	4
Size	1/2--20