Edge of Arlington Saw & Tool, Inc.

124 South Collins Arlington, TX 76010

Phone:817-461-7171 • Fax: 817-795-6651

Toll Free: 888-461-7171 Email: <u>info@eoasaw.com</u> Website: www.eoasaw.com



Item #69394, Viking Drill & Tool Fractional Spiral Flute Semi-Bottoming Taps - 52° Spiral Type 39-ACN Titanium Carbon Nitride: Metric \$66.44

Thank you for shopping with us! Titanium Carbon Nitride coating raises cutting surface hardness, greatly increasing resistance to wear.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semibottoming style can be used for plug or bottoming applications • Helical flutes provide shear cutting to facilitate evacuation of chips from the hole.

52º Helix Angle -Can be used for plug or bottoming applications •Allows for threading close to bottom or blind holes •Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

SPECIFICATIONS	
D / H / GH Limit	D6
Flute	3

SPECIFICATIONS	
Size	12.00 x 1.75
Manufacturer	Viking Drill & Tool