

## Edge of Arlington Saw & Tool, Inc.

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**Item #69354,  
Viking Drill &  
Tool Fractional  
Spiral Flute  
Semi-Bottoming  
Taps - 52°  
Spiral Type 39-  
ACN Titanium  
Carbon Nitride:  
Metric  
\$32.28**

Thank you for shopping with us!  
Titanium Carbon Nitride coating raises cutting surface hardness, greatly increasing resistance to wear.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide shear cutting to facilitate evacuation of chips from the hole.

52° Helix Angle - Can be used for plug or bottoming applications • Allows for threading close to bottom or blind holes  
• Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

### SPECIFICATIONS

<b>D / H / GH Limit</b>	D4
<b>Flute</b>	3

## SPECIFICATIONS

<b>Size</b>	5.00 x .80
<b>Manufacturer</b>	Viking Drill & Tool