

## Edge of Arlington Saw & Tool, Inc.

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**Item #69343,  
Viking Drill &  
Tool Fractional  
Spiral Flute  
Semi-Bottoming  
Taps - 52°  
Spiral Type 39-  
UBN Titanium  
Nitride: Metric  
\$29.44**

Thank you for shopping with us! Titanium Nitride coating adds lubricity and hardness, enhancing chip flow, finish hole quality, and drill life.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide shear cutting to facilitate evacuation of chips from the hole.

52° Helix Angle - Can be used for plug or bottoming applications • Allows for threading close to bottom or blind holes  
• Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

### SPECIFICATIONS

|                         |            |
|-------------------------|------------|
| <b>D / H / GH Limit</b> | D4         |
| <b>Flute</b>            | 3          |
| <b>Size</b>             | 4.50 x .75 |

## SPECIFICATIONS

**Manufacturer**

Viking Drill & Tool