Edge of Arlington Saw & Tool, Inc.

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Viking Drill & **Tool Fractional Spiral Flute** Semi-Bottoming Taps - 30° Spiral Type 38-**ACN Titanium Carbon Nitride:** Metric \$63.04 Thank you for shopping with us! Titanium Carbon Nitride coating raises cutting surface hardness, greatly increasing resistance to wear. Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semibottoming style can be used for plug or bottoming applications •

Item #69094,

applications • Helical flutes provide shear cutting to facilitate evacuation of chips from the hole - 30^o Helix Angle - Used where chip disposal is a problem •Spiral flute design effectively draws chips out of the hole •Recommended when tapping blind or through holes in a variety of materials.

SPECIFICATIONS	
Manufacturer	Viking Drill & Tool
D / H / GH Limit	D6
Flute	3

CDEC	ELC AT	LONG
SPEC		
	1071	

Size

12.00 x 1.75