Edge of Arlington Saw & Tool, Inc.

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Item #69073, Viking Drill & Tool Fractional Spiral Flute Semi-Bottoming Taps - 30° Spiral Type 38-UBN Titanium Nitride: Metric \$33.18

Thank you for shopping with us! Titanium Nitride coating adds lubricity and hardness, enhancing chip flow, finish hole quality, and drill life.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semibottoming style can be used for plug or bottoming applications • Helical flutes provide shear cutting to facilitate evacuation of chips from the hole - 30º Helix Angle - Used where chip disposal is a problem •Spiral flute design effectively draws chips out of the hole Recommended when tapping blind or through holes in a variety of materials.

SPECIFICATIONS	
Manufacturer	Viking Drill & Tool
D / H / GH Limit	D5
Flute	3
Size	8.00 x 1.25