

Edge of Arlington Saw & Tool, Inc.

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**Item #69053,
Viking Drill &
Tool Fractional
Spiral Flute
Semi-Bottoming
Taps - 30°
Spiral Type 38-
UBN Titanium
Nitride: Metric
\$28.83**

Thank you for shopping with us! Titanium Nitride coating adds lubricity and hardness, enhancing chip flow, finish hole quality, and drill life.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide shear cutting to facilitate evacuation of chips from the hole - 30° Helix Angle - Used where chip disposal is a problem • Spiral flute design effectively draws chips out of the hole • Recommended when tapping blind or through holes in a variety of materials.

SPECIFICATIONS

Manufacturer	Viking Drill & Tool
D / H / GH Limit	D4
Flute	3
Size	5.00 x .80