

## Edge of Arlington Saw & Tool, Inc.

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**Item #69023,  
Viking Drill &  
Tool Fractional  
Spiral Flute  
Semi-Bottoming  
Taps - 30°  
Spiral Type 38-  
UBN Titanium  
Nitride: Metric  
\$28.83**

Thank you for shopping with us! Titanium Nitride coating adds lubricity and hardness, enhancing chip flow, finish hole quality, and drill life.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide shear cutting to facilitate evacuation of chips from the hole - 30° Helix Angle - Used where chip disposal is a problem • Spiral flute design effectively draws chips out of the hole • Recommended when tapping blind or through holes in a variety of materials.

### SPECIFICATIONS

<b>Manufacturer</b>	Viking Drill & Tool
<b>D / H / GH Limit</b>	D4
<b>Flute</b>	2
<b>Size</b>	3.50 x .60