Edge of Arlington Saw & Tool, Inc.

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Item #59220, Viking Super Premium Ultra Bor Reduced Shank Jobber Length Drills Type 278-UB \$69.96

Thank you for shopping with us!

- Special Hi-Molybdenum tool steel.
- 135° split point for fast penetration and accurate starting without center punch.
- Precision-ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance.
- Body and clearance are gold surface treated for maximum lubricity.
- Heat treated at 2185°F and then nitro-carburize finished at 950°F to be measurably harder than highspeed steel.
- Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness.
- Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.

SPECIFICATIONS	
Manufacturer	Viking Drill & Tool
Diameter	27/64 in
Flute	3 15/16 in
Overall Length	5 3/8 in
Unit Price	\$11.66
Pack Quantity	Bulk Pack of 6