

Edge of Arlington Saw & Tool, Inc.

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Item #55294, Amana Tool Carbide-Tipped 82 Degree Countersink with Adjustable Low Friction Depth Stop, 3/8 Dia x 1/8 Drill Dia x 1/4 Inch Quick Release Hex Shank

\$34.65

Thank you for shopping with us! Quick release 1/4" Hex Shank, 2-wing with HSS M2 slow spiral fully ground drill DIN 1897. *Low friction polymer collar. No surface scratches or burn marks!* These tools combine carbide countersink, high speed steel drill bit, and free-spinning low friction depth-stop. The countersink leaves a clean hole edge and the adjustable depth-stop doesn't mar the surface. The large openings around the collar allow the chips to clear effectively and eliminate clogging. Excellent for Drilling: Natural Woods, Man-Made Boards, MDF, Chipboard, Plywood, Aluminum/Non-Ferrous, Aluminum Composite Material (ACM), Composites, Composite Decking Materials. Replacement NF1/4 x 1/4 set screw #67070 for tightening depth stop. Replacement NF1/4-28 x 3/16 set screw #67083 for drill tightening. Replacement 1/8 x 5/32 double-sided hex key #5019 (included). **Warning:** When drilling aluminum/non-ferrous materials, for optimal results and extended tool life use lubricant or air cooling. Make sure the material is fixed and drill is stable during drilling.

SPECIFICATIONS

Manufacturer	Amana Tool
Cut Height, Length, or Width	9 mm
Diameter (D1)	1/8 in
Replacement Parts	Drill 630-224; set screws 67070, 67083; hex key 5019
Overall Length	2 3/8 in
Screw Size	6
Shank	1/4 in
Angle	49 deg