

## Edge of Arlington Saw & Tool, Inc.

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### **Item #55294, Amana Tool Carbide-Tipped 82 Degree Countersink with Adjustable Low Friction Depth Stop, 3/8 Dia x 1/8 Drill Dia x 1/4 Inch Quick Release Hex Shank** **\$32.70**

Thank you for shopping with us! Quick release 1/4" Hex Shank, 2-wing with HSS M2 slow spiral fully ground drill DIN 1897. *Low friction polymer collar. No surface scratches or burn marks!* These tools combine carbide countersink, high speed steel drill bit, and free-spinning low friction depth-stop. The countersink leaves a clean hole edge and the adjustable depth-stop doesn't mar the surface. The large openings around the collar allow the chips to clear effectively and eliminate clogging. Excellent for Drilling: Natural Woods, Man-Made Boards, MDF, Chipboard, Plywood, Aluminum/Non-Ferrous, Aluminum Composite Material (ACM), Composites, Composite Decking Materials. Replacement NF1/4 x 1/4 set screw #67070 for tightening depth stop. Replacement NF1/4-28 x 3/16 set screw #67083 for drill tightening. Replacement 1/8 x 5/32 double-sided hex key #5019 (included). **Warning:** When drilling aluminum/non-ferrous materials, for optimal results and extended tool life use lubricant or air cooling. Make sure the material is fixed and drill is stable during drilling.

## SPECIFICATIONS

<b>Manufacturer</b>	Amana Tool
<b>Cut Height, Length, or Width</b>	9 mm
<b>Diameter (D1)</b>	1/8 in
<b>Replacement Parts</b>	Drill 630-224; set screws 67070, 67083; hex key 5019
<b>Overall Length</b>	2 3/8 in
<b>Screw Size</b>	6
<b>Shank</b>	1/4 in
<b>Angle</b>	49 deg