

## Edge of Arlington Saw & Tool, Inc.

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**Item #53082,  
Viking Drill &  
Tool Fractional  
Spiral Flute  
Semi-Bottoming  
Taps - 52°  
Spiral Type 37  
Bright Finish  
\$41.76**

Thank you for shopping with us!  
Bright Finish recommended in aluminum, zinc, copper, wood, refrigeration die casting, auto hardware, and epoxy-based plastics.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide a shear cutting facilitating evacuation of chips from the hole.

52° Helix Angle - Can be used for plug or bottoming applications •Allows for threading close to bottom or blind holes  
•Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

### SPECIFICATIONS

<b>D / H / GH Limit</b>	H3
<b>Flute</b>	3

## SPECIFICATIONS

<b>Size</b>	1/2--20
<b>Manufacturer</b>	Viking Drill & Tool