

## Edge of Arlington Saw & Tool, Inc.

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**Item #53003,  
Viking Drill &  
Tool Fractional  
Spiral Flute  
Semi-Bottoming  
Taps - 52°  
Spiral Type 37-  
UBN Titanium  
Nitride  
\$22.20**

Thank you for shopping with us!  
Titanium Nitride coating adds lubricity and hardness, enhancing chip flow, finish hole quality, and drill life.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide a shear cutting facilitating evacuation of chips from the hole.  
52° Helix Angle - Can be used for plug or bottoming applications • Allows for threading close to bottom or blind holes  
•Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

### SPECIFICATIONS

<b>D / H / GH Limit</b>	H3
<b>Flute</b>	3
<b>Size</b>	1/4--28

## SPECIFICATIONS

**Manufacturer**

Viking Drill & Tool