Edge of Arlington Saw & Tool, Inc.

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Viking Drill & **Tool Fractional Spiral Flute** Semi-Bottoming Taps - 52° Spiral Type 37-**UBN Titanium** Nitride \$24.86 Thank you for shopping with us! Titanium Nitride coating adds lubricity and hardness, enhancing chip flow, finish hole quality, and drill life. Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semibottoming style can be used for plug or bottoming applications • Helical flutes provide a shear cutting facilitating evacuation of chips from the hole. 52º Helix Angle -Can be used for plug or bottoming applications •Allows for threading close to bottom or blind holes Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

Item #52923,

SPECIFICATIONS	
D / H / GH Limit	H2
Flute	2
Size	640

SPECIFICATIONS

Manufacturer

Viking Drill & Tool