

Edge of Arlington Saw & Tool, Inc.

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**Item #52914,
Viking Drill &
Tool Fractional
Spiral Flute
Semi-Bottoming
Taps - 52°
Spiral Type 37-
ACN Titanium
Carbon Nitride
\$22.48**

Thank you for shopping with us!
Titanium Carbon Nitride coating raises cutting surface hardness, greatly increasing resistance to wear.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide a shear cutting facilitating evacuation of chips from the hole.

52° Helix Angle - Can be used for plug or bottoming applications • Allows for threading close to bottom or blind holes
• Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

SPECIFICATIONS

D / H / GH Limit	H3
Flute	2
Size	6--32

SPECIFICATIONS

Manufacturer

Viking Drill & Tool