

## Edge of Arlington Saw & Tool, Inc.

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### **Item #51692, Amana Tool High Performance CNC Solid Carbide 90 Degree 'V' Spiral Drills with AlTiN Coating 4-Flute x 1/4" D x 3/4" CH x 1/4" Shank Upcut Router Bit/End Mill**

**\$31.65**

Thank you for shopping with us! A true multi-function tool, combination drill/mills allow plunging, slotting, and/or top chamfering all in one tool, saving you the cost of extra tools plus indexing time. Premium Aluminum Titanium Nitride (AlTiN) coating provides quantum increases in productivity, either in terms of speed or longevity, with or without coolant.

**Warning:** These tools are not designed for drilling steel, stainless steel, titanium, and cermets.

#### **Applications:**

- Drilling
- Grooving
- Milling
- Chamfering
- Shallow Spotting

#### **Excellent for cutting:**

- Stainless Steel
- Steel
- Cast Iron
- Titanium
- Aluminum
- Brass
- Bronze
- Copper
- Gold
- Silver
- Soft Plastics
- Composites
- Cermet

#### **AlTiN coating has many benefits:**

- Extra wear resistance
- Allows for faster feed and speed rates
- Cutting edge protected from wear
- Better chip evacuation
- Less heat build up
- Superior cutting quality and extended tool life

## SPECIFICATIONS

<b>Manufacturer</b>	Amana Tool
<b>Diameter</b>	1/4 in
<b>Cut Height, Length, or Width</b>	3/4 in

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<b>B1</b>	1/8 in
<b>Flute Geometry</b>	Upcut
<b>Flute</b>	4
<b>Overall Length</b>	2 1/2 in
<b>Shank</b>	1/4 in