

## Edge of Arlington Saw & Tool, Inc.

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### Item #51689, Amana Tool CNC 118° Point Spade Drill 3/8" D x 1" CH x 3/8" Shank Router Bit -Solid Carbide, 2 Flute \$32.70

Thank you for shopping with us! .

Used to drill very short, shallow holes in hard (or hardened) steel. They can be used either in CNC or drill presses.

Note: *Make sure your drill press runs fast and has a tight spindle.*

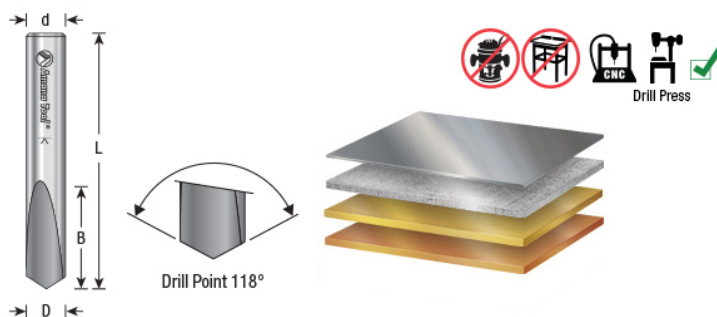
Excellent for Drilling:

Stainless Steel  
Steel  
Cast Iron  
Titanium  
Non-Ferrous  
Cermets\*

\*Cermets are composites in which ceramic materials and metals join together.

**Warning:** Inspect cut quality and adjust feed and speed accordingly. Care should be taken to observe proper feeds and speeds according to the workpiece material to avoid damage.

Note: For optimal results and extended tool life, use mist lubricant system or air cooling.



## SPECIFICATIONS

<b>Manufacturer</b>	Amana Tool
<b>Diameter</b>	3/8 in
<b>Cut Height, Length, or Width</b>	1 in
<b>Flute</b>	2
<b>Overall Length</b>	2 1/2 in
<b>Shank</b>	3/8 in