Edge of Arlington Saw & Tool, Inc.

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Item #51470-5, Amana Tool 5-Pack Solid Carbide CNC Spiral 'O' Single Flute, Aluminum Cutting 1/16 Dia x 1/4 x 1/8 Shank x 1-1/2 Inch Long Upcut Router Bit \$156.83

Thank you for shopping with us! **Not guaranteed due to size**. Using the highest quality sub-micrograin carbide, these bits have a special proprietary edge processing system featuring a super high polished cutting edge with a unique "mirror finish," resulting in clean cuts, less chance for chip re-welding, a superior surface finish, and a longer tool life. Right hand helix; right hand cut. Specifically designed for a variety of CNC machining applications. Excellent for cutting aluminum, Alupanel®, brass, copper, ACM, and other non-ferrous metals. Ideal for industrial applications, our spiral 'O' flute router bits are manufactured using innovative techniques and materials that yield superior results with each cut and help make aluminum projects less laborintensive. Warning: Never attempt to cut ferrous metals with these bits. Inspect cut quality, adjust feed/speed accordingly. For optimal results and extended tool life, use mist lubricant system or air cooling. Max RPM: 35,000 For aluminum cutting, please lubricate. *router collet reducer RB-102 (1/4-1/8) available for 1/8 shank bits **Benefits of Mirror-Finish**: Razor sharp cutting edge Effortless chip removal Helps prevent chip re-welding Extends tool life Exceptional cut quality Dissipates heat well and prevents melting

SPECIFICATIONS	
Manufacturer	Amana Tool
Diameter	1/16 in
Cut Height, Length, or Width	1/4 in
Flute Geometry	Upcut
Flute	1 \'O\' Flute
Overall Length	1 1/2 in
Shank	1/8 in
Pack Quantity	5-Pack