

## Edge of Arlington Saw & Tool, Inc.

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**Item #49872,  
Viking Drill &  
Tool Fractional  
Spiral Flute  
Semi-Bottoming  
Taps - 30°  
Spiral Type 36  
Bright Finish  
\$16.64**

Thank you for shopping with us!  
Bright Finish:  
Recommended in aluminum, zinc, copper, wood, refrigeration die casting, auto hardware, and epoxy-based plastics.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide a shear cutting facilitating evacuation of chips from the hole - 30° Helix Angle - Used where chip disposal is a problem • Spiral flute design effectively draws chips out of the hole • Recommended when tapping blind or through holes in a variety of materials.

### SPECIFICATIONS

|                         |       |
|-------------------------|-------|
| <b>D / H / GH Limit</b> | H2    |
| <b>Flute</b>            | 2     |
| <b>Size</b>             | 6--40 |

## SPECIFICATIONS

|                      |                     |
|----------------------|---------------------|
| <b>Spiral</b>        | 30 deg              |
| <b>Manufacturer</b>  | Viking Drill & Tool |
| <b>Pack Quantity</b> | 1                   |