

## Edge of Arlington Saw & Tool, Inc.

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**Item #49854,  
Viking Drill &  
Tool Fractional  
Spiral Flute  
Semi-Bottoming  
Taps - 30°  
Spiral Type 36-  
ACN Titanium  
Carbon Nitride  
\$26.08**

Thank you for shopping with us!  
Titanium Carbon Nitride coating raises cutting surface hardness, greatly increasing resistance to wear.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide a shear cutting facilitating evacuation of chips from the hole - 30° Helix Angle - Used where chip disposal is a problem • Spiral flute design effectively draws chips out of the hole • Recommended when tapping blind or through holes in a variety of materials.

### SPECIFICATIONS

<b>D / H / GH Limit</b>	H2
<b>Flute</b>	2
<b>Size</b>	5--44
<b>Spiral</b>	30 deg

## SPECIFICATIONS

<b>Manufacturer</b>	Viking Drill & Tool
<b>Pack Quantity</b>	1