

## Edge of Arlington Saw & Tool, Inc.

124 South Collins  
Arlington, TX 76010  
Phone: 817-461-7171 • Fax: 817-795-6651  
Toll Free: 888-461-7171  
Email: [info@eoasaw.com](mailto:info@eoasaw.com)  
Website: [www.eoasaw.com](http://www.eoasaw.com)



**Item #39500, Viking  
Super Premium Ultra Bor  
Type 240-UB Jobber  
Length Drills: Letter  
\$39.84**

Thank you for shopping with us! Ultra Bor Super Premium - 135° split point for fast penetration and accurate starting without a center punch. Precision ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance. Body and clearance are gold surface treated for maximum lubricity; temperature stress relief improves lubricity and toughness.

Manufactured to NAS 907B specification from Premium Hi-Molybdenum Steel.

Drills are heat-treated at 2185°F and then nitro-carburize finished at 950°F to be measurably harder than high-speed steel. Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness. Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications. Sizes smaller than #52 have non-split points.

Ultra Bor will substantially outperform cobalt drills in work hardening stainless steel and other tough drilling applications.

### SPECIFICATIONS

**Flute**

2 3/4 in

## SPECIFICATIONS

<b>Letter Size</b>	E
<b>Overall Length</b>	4 in
<b>Manufacturer</b>	Viking Drill & Tool
<b>Unit Price</b>	\$3.32
<b>Pack Quantity</b>	Bulk Pack of 12