

Edge of Arlington Saw & Tool, Inc.

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**Item #39490, Viking
Super Premium Ultra Bor
Type 240-UB Jobber
Length Drills: Letter - 12
Pack
\$45.00**

Thank you for shopping with us!
Ultra Bor Super Premium - 135°
split point for fast penetration and
accurate starting without a center
punch. Precision ground point,
flutes, body, clearance, and drill
diameter for the ultimate in
accuracy and performance. Body
and clearance are gold surface
treated for maximum lubricity;
temperature stress relief
improves lubricity and toughness.

Manufactured to NAS 907B
specification from Premium Hi-
Molybdenum Steel.

Drills are heat-treated at 2185°F
and then nitro-carburize finished
at 950°F to be measurably harder
than high-speed steel. Space age
nitro-carburized steel withstands
substantially higher drilling
temperatures while maintaining
sharpness. Recommended for use
in work hardening grades of
stainless steel and other hard
metal drilling applications. Sizes
smaller than #52 have non-split
points.

Ultra Bor will substantially
outperform cobalt drills in work
hardening stainless steel and
other tough drilling applications.

SPECIFICATIONS

Flute	2 3/4 in
Letter Size	D

SPECIFICATIONS

Overall Length	4 in
Manufacturer	Viking Drill & Tool
Unit Price	\$3.75
Pack Quantity	Sold in Pack of 12