

## Edge of Arlington Saw & Tool, Inc.

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**Item #37894, Viking Super Premium Ultra Bor Straight Flute Hand Tap Sets Type 35-UBN: Taper, Plug, Bottoming - Titanium Nitride \$112.11**

Thank you for shopping with us!

Straight Flute Hand Taps - Taper, Plug, Bottoming Ground Thread - High Speed Steel

- The most common style of tap
- Can be used by hand or for tapping under power
- Versatile taps for use in general machine tapping or CNC tapping applications
- Use for through hole or blind hole tapping

**Includes one each taper, plug, and bottoming tap.**

Titanium Nitride increases wear resistance by producing a higher surface hardness and exceptional lubricity, resulting in longer tool life.

### PRODUCT TIPS

#### Tap Wrenches:

They come in two sizes, large & small. Make sure tap is securely locked in place by turning the hex head as tightly as possible with your fingers. Do not use a wrench to tighten.



Taper Tap

This section cuts full-size thread



Plug Tap

This section cuts full-size thread



Bottoming Tap

This section cuts full-size thread



## SPECIFICATIONS

<b>Manufacturer</b>	Viking Drill & Tool
<b>Flute</b>	4
<b>Size</b>	16.0-1.50
<b>Pitch Diameter Limit</b>	D6
<b>Includes</b>	Includes one each taper, plug, and bottoming tap.