

Edge of Arlington Saw & Tool, Inc.

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Item #1308, Vortex Series 1300 Two Flute Downcut Finishing 6mm x 25mm Spiral \$34.17

Thank you for shopping with us!

Downcut tools are used when the down shearing effect of the tool is preferred. This tool will produce a clean top edge of a dado type or groove type cut or simply a thru-cut where the bottom edge quality is not important. These tools will direct chip flow downward while helping hold parts onto the table or pod. When nest cutting the tool path remains packed with chips, which helps preserve maximum vacuum.

Never plunge straight down with downcut tooling as this may cause fire or breakage.

SPECIFICATIONS	
Manufacturer	Vortex Tool
Diameter	6 mm
Cut Height, Length, or Width	25 mm
Flute Geometry	Downcut
Flute	2
Overall Length	64mm
Rotation	Right
Shank	6 mm