

## Edge of Arlington Saw & Tool, Inc.

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### Amana Tool Insert Carbide Spoilboard Surfacing, Rabbeting, Flycutter, Slab Leveler & Surface Planer 2+2 Flute Design


Thank you for shopping with us! Insert spoilboard, planing, and rabbeting router bit features unique 2+2 insert knife design. Contains two cutting flutes and two up-shear scorers, which provide a smoother finish at the bottom of the cut than traditional two-knife style router bits. Excellent results in MDF, balsa core, hardwood, softwood, and all man-made materials. A great tool for fast removal of materials over a large surface area. The scorer leaves an improved finish at the bottom of the cut. Utilizes 4-sided carbide inserts. **TIP!: To produce MDF simulated shaker cabinet doors use RC-2250 or RC-2252. Square corners with #45200 straight plunge router bit.**

**Designed for planing & rabbeting the following materials:**

- Balsa Core\*
- Hardwood/Softwood\*
- Chipboard/Plywood\*
- MDF
- Plastic\*
- Fiberboard
- HDF/LDF

\*For optimal results and maximum insert life, replace inserts with optional general purpose knives; sold separately. **Warning:** Proper torques rating to tighten down screws is 2-3Nm Torques. **Featuring:**

- 2+2 design
- 4-sided solid carbide insert knives
- Exclusive carbide grade for highest quality of cut
- Maximum cutting efficiency
- Faster material removal process
- Longest tool life

**Torx key #5005 included** These industrial router bits feature solid carbide insert knives with four cutting edges that allow users to flip the knife over when one side becomes dull, providing the highest-quality finish available on woodworking tools. Recommendations: For surfacing solid woods it is recommended to remove both bottom scorers. Proper torques rating to tighten down screws is 2-3Nm Torques. 

#### Create Your Own MDF SIMULATED SHAKER DOORS



To produce MDF Shaker cabinet doors use #RC-2250 or #RC-2252 and square corners with #45200 straight plunge router bit.



Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Knives	Note	Replacement Parts	Overall Length	Shank	Type	Price
RC-2251	Amana Tool	2 1/2 in	15/32 in	HMA-12, HCK-70. Optional General Purpose knives: AMA-12 & RCK-70. Optional solid wood: AMA-12-DLC & RCK-70-DLC	Make sure that your router sled rails are fully stable and squared.	Screws: bottom (2) #67155; sides (2) 67110. Torx key: bottom #5015; sides (2) 5005	2 1/2 in	1/2 in	--	<b>\$333.00</b>
RC-2252	Amana Tool	3 5/32 in	15/32 in	HMA-12, HCK-70. Optional General Purpose knives: AMA-12 & RCK-70. Optional solid wood: AMA-12-DLC & RCK-70-DLC	CNC use only and not for use in router sled.	Screws: bottom (2) #67155; sides (2) 67110. Torx key: bottom #5015; sides (2) 5005	3 1/2 in	3/4 in	--	<b>\$309.20</b>
RC-2351	Amana Tool	2 1/2 in	15/32 in	HMA-12, HCK-70. Optional General Purpose knives: AMA-12 & RCK-70. Optional solid wood: AMA-12-DLC & RCK-70-DLC	Make sure that your router sled rails are fully stable and squared.	Screws: bottom (2) #67155; sides (2) 67110. Torx key: bottom #5015; sides (2) 5005	2 1/2 in	1/2 in	For ThermoGrip CNC Heat Shrink Tool Holders	<b>\$333.00</b>