

Edge of Arlington Saw & Tool, Inc.

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Amana Tool Insert Carbide Mini Spoilboard Surfacing, Rabbeting, Flycutter, Slab Leveler & Surface Planer 2+2 Flute Design

Thank you for shopping with us! Mini insert solid carbide spoilboard surfacing & rabbeting with scorer; great for cutting tight corners. Features unique 2+2 insert knife design that contains two cutting flutes and two up-shear scorers, which provide a smoother finish at the bottom of the cut than traditional two-knife style router bits. For surfacing solid woods it is recommended to remove both bottom scorers. **TIP!: To produce MDF simulated shaker cabinet doors use RC-2250 or RC-2252. Square corners with #45200 straight plunge router bit. Designed for planing & rabbeting the following materials:**

- Balsa Core*
- Hardwood/Softwood*
- Chipboard*
- MDF
- Fiberboard
- HDF/LDF
- Plastic*

*For optimal results and maximum insert life, replace inserts with optional general purpose knives (sold separately). **Featuring:**

- 2+2 mini design for tighter corners
- 4-sided solid carbide insert knives
- Exclusive carbide grade for highest quality of cut
- Maximum cutting efficiency
- Faster material removal process
- Longest tool life

Torx key #5005 included These industrial router bits feature solid carbide insert knives with four cutting edges that allow users to flip the knife over when one side becomes dull, providing the highest-quality finish available on woodworking tools. Not designed to plunge! You must ramp down to a depth of 1/4" deep over a 20" run. Use the max RPM allowed (24,000) and start the feed rate at about 320 inches per minute and go up until you have waves, then back down

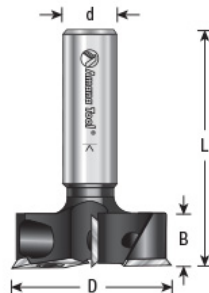
Create Your Own MDF SIMULATED SHAKER DOORS



To produce MDF Shaker cabinet doors use #RC-2250 or #RC-2252 and square corners with #45200 straight plunge router bit.



to a smooth cut/finish.



Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Knives	Overall Length	RPM	Type	Replacement Parts	Note	Price
RC-2247	Amana Tool	1 1/4 in	27/64 in	RCK-450, RCK-452	2 17/64 in	24,000	With scorer & 2+2 insert knife design	Screws: bottom-(2) #67123, key #5090; sides-(2) #67115, key #5005. Max cutting depth: 1/4.	--	\$214.97
RC-2249	Amana Tool	1 1/2 in	1/2 in	HMA-12, HCK-70. Optional GP: AMA-12 & RCK-70. Optional Solid Wood DLC Coated: AMA-12-DLC & RCK-70-DLC.	1 3/16 in	24,000	With scorer & 2+2 insert knife design	Screws: bottom-(2) #67155, key #5015; sides-(2) #67115, key #5005.	--	\$218.84
RC-2250	Amana Tool	1 1/2 in	1/2 in	HMA-12, HCK-70. Optional GP: AMA-12 & RCK-70. Optional Solid Wood DLC Coated: AMA-12-DLC & RCK-70-DLC.	2 5/16 in	24,000	With scorer & 2+2 insert knife design	Screws: bottom-(2) #67155, key #5015; sides-(2) #67115, key #5005.	--	\$203.40
RC-2253	Amana Tool	1 1/2 in	1/2 in	HMA-12, HCK-70. Optional GP: AMA-12 & RCK-70. Optional Solid Wood DLC Coated: AMA-12-DLC & RCK-70-DLC.	2 5/16 in	24,000	With scorer & 2+2 insert knife design	Screws: bottom-(2) #67155, key #5015; sides-(2) #67115, key #5005.	For CNC Use Only	\$218.84
RC-2239	Amana Tool	1 1/2 in	1/2 in	HMA-12, HCK-70. Optional GP: AMA-12 & RCK-70. Optional Solid Wood DLC Coated: AMA-12-DLC & RCK-70-DLC.	1 13/16 in	24,000	With scorer & 2+2 insert knife design	Screws: bottom-(2) #67155, key #5015; sides-(2) #67115, key #5005.	--	\$218.84