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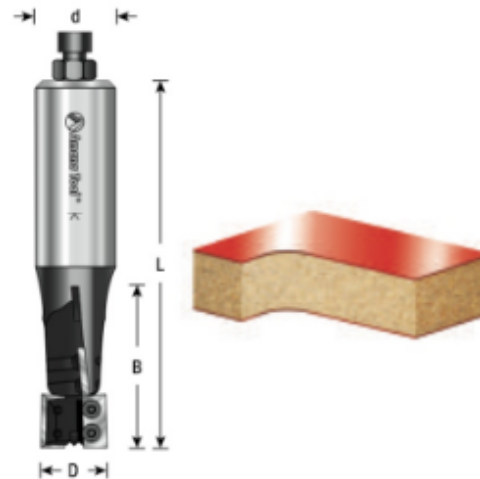
Amana Tool CNC Insert Carbide Up & Down Shear

Thank you for shopping with us!

Insert straight router bits complete with two up/down shear flutes and center tip. Shear flutes squeeze the material into the middle to give an extra fine finish on both surfaces of laminated and veneered board. Replaceable inserts ensure a constant cutting diameter and finish quality. Center tip for improved boring. For use on routers with CNC control.

CNC use only.

Standard tightening torque for M3 screw is 0.2 Nm.



Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Flute Geometry	Knives	Note	Overall Length	RPM	Shank	Price
RC-2304	Amana Tool	25/32 in (20mm)	2 in	Upcut/Downcut	RCK-28	4 knives required	5 1/8 in (130 mm)	18,000 Max	3/4 in	\$235.17