

## Edge of Arlington Saw & Tool, Inc.

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### Freud Premier Solid Carbide Mortise Compression Spiral Bits

Thank you for shopping with us! Application: Mortises or grooves with a perfect top surface, or through-cuts in thin double-sided veneers and laminates -Shorter up shear length allows bit to be used for grooves and mortises without chipping top surface -Also ideal for through-cuts in double-sided sheets that are 5/8" thick or less -Combination of up and down shear flutes eliminates chipping on both sides of double-sided panels -Routs melamine, veneer plywood, and other double-sided materials, as well as hardwood and softwood -Use on CNC and other automatic routers as well as handheld and table-mounted portable routers -Double flute spirals are for extra clean cuts at faster feed rates



Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Flute	Overall Length	Shank	Upcut Length	Price
77-404	Freud Tools	3/8 in	1 in	Single Flute	3 in	3/8 in	13/64 in	<b>\$73.14</b>
77-408	Freud Tools	1/2 in	7/8 in	Single Flute	3 in	1/2 in	15/64 in	<b>\$82.51</b>

77-410	Freud Tools	1/2 in	1 3/8 in	One Flute	3 1/2 in	1/2 in	15/64 in	<b>\$86.29</b>
77-504	Freud Tools	3/8 in	1 in	Two Flute	3 in	3/8 in	13/64 in	<b>\$78.79</b>
77-508	Freud Tools	1/2 in	1/2 in	Two Flute	3 in	1/2 in	15/64 in	<b>\$86.29</b>
77-510	Freud Tools	1/2 in	1 3/8 in	Two Flute	3 1/2 in	1/2 in	5/16 in	<b>\$90.01</b>
77-604	Freud Tools	3/8 in	1 in	Three Flute	3 in	3/8 in	13/64 in	<b>\$86.29</b>
77-608	Freud Tools	1/2 in	1 in	Three Flute	3 in	1/2 in	7/32 in	<b>\$92.85</b>
77-620	Freud Tools	1/2 in	1 3/8 in	Three Flute	3 1/2 in	1/2 in	7/32 in	<b>\$97.55</b>
77-622	Freud Tools	1/2 in	1 5/8 in	Three Flute	3 1/2 in	1/2 in	7/32 in	<b>\$108.77</b>
77-402	Freud Tools	1/4 in	1 in	Two Flute	3 in	1/4 in	N/A	<b>\$53.42</b>
77-403	Freud Tools	3/8 in	7/8 in	Two Flute	3 in	3/8 in	N/A	<b>\$76.03</b>
77-405	Freud Tools	3/8 in	1 1/4 in	Two Flute	3 in	3/8 in	N/A	<b>\$81.77</b>
77-509	Freud Tools	1/2 in	1 1/4 in	Two Flute	3 1/2 in	1/2 in	1/4 in	<b>\$72.09</b>
77-614	Freud Tools	1/2 in	2 1/4 in	Two Flute	4 in	1/2 in	1/2 in	<b>\$138.43</b>
77-602	Freud Tools	1/4 in	1 in	Three Flute	3 in	1/4 in	3/16 in	<b>\$79.49</b>
77-603	Freud Tools	3/8 in	7/8 in	Three Flute	3 in	3/8 in	1/4 in	<b>\$76.86</b>
77-605	Freud Tools	3/8 in	1 1/4 in	Three Flute	3 in	3/8 in	1/4 in	<b>\$89.44</b>
77-624	Freud Tools	1/2 in	2 1/4 in	Three Flute	4 in	1/2 in	1/2 in	<b>\$148.43</b>
77-807	Freud Tools	1/2 in	1 in	Four Flute	3 in	1/2 in	1/4 in	<b>\$125.69</b>
77-822	Freud Tools	1/2 in	1 5/8 in	Four Flute	3 1/2 in	1/2 in	1/4 in	<b>\$143.74</b>
77-610	Freud Tools	1/2 in	1 5/8 in	Two Flute	3 1/2 in	1/2 in	11/32 in	<b>\$97.55</b>