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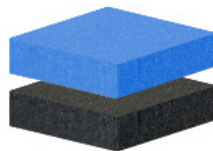
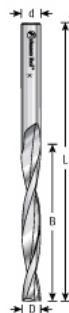


Amana Tool CNC Foam Cutting Solid Carbide Spiral Router Bits

Thank you for shopping with us! Ensure your foam projects are milled with unparalleled accuracy detail and clarity. Achieve both precision and depth for foam carving and milling applications. Provides deeper cuts and larger slices with fewer passes in thick materials, resulting in improved productivity and less assembly. The upcut spiral ejects chips away from the workpiece. **Specifically designed for milling:**

- Polyurethane Foam
- Expanded Polystyrene (EPS)
- Polyethylene Foam
- Extruded Polystyrene Foam (XPS)
- Crosslinked Polyethylene Foam (XLPE)
- Ethafoam**
- Ethylene-vinyl Acetate Foam (EVA)
- Expanded Polypropylene (EPP)*
- Flexible Polyurethane Foam (FPF)
- Fomex®
- High Density Urethane (HUD Board)
- PALFOAM™
- Polycarbonate (Lexan™)†
- Polylam**

*Expanded polypropylene (EPP) is a foam form of polypropylene. **Ethafoam Polyethylene and Polylam are durable flexible closed-cell foams with excellent memory. †Recommendation: Use the slowest suggested feed rates and the shortest bits necessary for cutting and routing



Lexan™.

For thick material with upcut chip removal. For 2D & 3D CNC routing applications. Router collet reducer RB-102 (1/4 to 1/8) available for 1/8 shank bits.

Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Flute Geometry	Flute	Overall Length	Shank	Type	Price
46269	Amana Tool	1/8 in	1 1/16 in	Upcut	2	3 in	1/8 in	Flat Bottom/Square End	\$46.16
46270	Amana Tool	1/8 in	1 1/8 in	Upcut	2	2 1/2 in	1/4 in	Flat Bottom/Square End	\$56.33
46274	Amana Tool	1/4 in	1 1/4 in	Upcut	4	2 1/2 in	1/4 in	Flat Bottom/Square End	\$48.56
46275	Amana Tool	1/4 in	3 in	Upcut	2	6 in	1/4 in	Flat Bottom/Square End	\$121.84
46278	Amana Tool	3/8 in	3 1/2 in	Upcut	2	6 in	3/8 in	Flat Bottom/Square End	\$93.30
46030	Amana Tool	1/8 in	1 1/8 in	Upcut	2	2 1/2 in	1/4 in	Ball Nose	\$59.48
46277	Amana Tool	3/8 in	4 in	Upcut	2	6 in	3/8 in	Flat Bottom/Square End	\$102.71
46279	Amana Tool	3/8 in	4 1/2 in	Upcut	2	7 in	3/8 in	Flat Bottom/Square End	\$181.99
46562	Amana Tool	1/8 in	1 1/16 in	Downcut	2	3 in	1/8 in	Flat Bottom/Square End	\$46.16
46564	Amana Tool	1/8 in	1 1/8 in	Downcut	2	2 1/2 in	1/4 in	Flat Bottom/Square End	\$56.33
46566	Amana Tool	1/4 in	2 1/4 in	Downcut	2	4 in	1/4 in	Flat Bottom/Square End	\$67.01
48442	Amana Tool	3 mm	28 mm	Upcut	2	64 mm	6 mm	Flat Bottom/Square End	\$57.23
48442-K	Amana Tool	3 mm	28 mm	Upcut	2	64 mm	6 mm	Flat Bottom/Square End	\$68.03
46269-K	Amana Tool	1/8 in	1 1/16 in	Upcut	2	3 in	1/8 in	Flat Bottom/Square End	\$56.55
46270-K	Amana Tool	1/8 in	1 1/8 in	Upcut	2	2 1/2 in	1/4 in	Flat Bottom/Square End	\$64.58
48444	Amana Tool	6 mm	57 mm	Upcut	2	100 mm	6 mm	Flat Bottom/Square End	\$68.33
48444-K	Amana Tool	6 mm	57 mm	Upcut	2	100 mm	6 mm	Flat Bottom/Square End	\$82.88
46272-K	Amana Tool	1/4 in	2 1/4 in	Upcut	2	4 in	1/4 in	Square End	\$80.74
46566-K	Amana Tool	1/4 in	2 1/4 in	Downcut	2	4 in	1/4 in	Square End	\$80.74
46271	Amana Tool	3/16 in	1 1/8 in	Upcut	2	3 in	3/16 in	Flat Bottom/Square End	\$65.06
46273	Amana Tool	3/16 in	1 5/8 in	Upcut	2	4 in	3/16 in	Flat Bottom/Square End	\$68.21
46272	Amana Tool	1/4 in	2 1/4 in	Upcut	2	4 in	1/4 in	Flat Bottom/Square End	\$67.01

46032	Amana Tool	1/4 in	2 1/4 in	Upcut	2	4 in	1/4 in	Ball Nose	\$73.91
48444	Amana Tool	6mm	57 mm	Upcut	2	100 mm	6 mm	Flat Bottom/Square End	\$68.33
