

## Edge of Arlington Saw & Tool, Inc.

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### Amana Tool AMS Series AlTiN Coated Steel, Stainless Steel & Non Ferrous Metal Cutting Packs

Thank you for shopping with us!

These Amana Tool AMS Series AlTiN Coated Steel, Stainless Steel & Non Ferrous Metal Cutting Packs are manufactured from our exclusive ultra-fine micrograin carbide and feature a 30 degree Center Cutting Mill End, a corner chamfer (for extra strength), upcut design, and, most important, Aluminum Titanium Nitride (AlTiN) coating for superior cut quality.

Excellent for cutting: Stainless Steel, Steel, Cast Iron, Composites, Low Carbon Steel, Magnesium, Plastics, Super Alloys Titanium (up to 40HRc Hardness).

**These bits are perfect for the signmaking industry.** Our special carbide grade combined with the AlTiN coating gives amazing performance. The unique corner chamfer gives the bits great strength.

AlTiN coating has many benefits:

- Extra wear resistance
- Allows for faster feed and speed rates
- Cutting edge protected from wear
- Better chip evacuation
- Less heat build up
- Superior cutting quality and extended tool life

**WARNING:** Inspect cut quality and adjust feed and speed accordingly. Care should be taken to observe proper feeds and speeds according to the workpiece material to avoid damage. Note: For optimal results and extended tool life use mist lubricant system or air cooling.

Item #	Manufacturer	Includes	Part Descp.	Note	No. of Pieces	Price
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AMS-154	Amana Tool	AlTiN-Coated 4-Pack: 51461, 51463, 51465, 51467	AlTiN Coated Solid Carbide Spiral Router Bits	These bits are perfect for the signmaking industry	4	<b>\$190.67</b>
AMS-156	Amana Tool	AlTiN-Coated 3-Pack: 51460, 51462, 51464	AlTiN Coated Solid Carbide Spiral Router Bits	These bits are perfect for the signmaking industry	3	<b>\$158.88</b>