

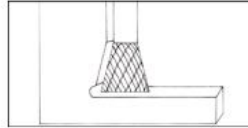
**Edge of Arlington Saw & Tool, Inc.**

124 South Collins  
 Arlington, TX 76010  
 Phone:817-461-7171 • Fax: 817-795-6651  
 Toll Free: 888-461-7171  
 Email: [info@eoasaw.com](mailto:info@eoasaw.com)  
 Website: [www.eoasaw.com](http://www.eoasaw.com)

**Application: Edge Milling, Rear Machining on difficult to reach areas**



**DOUBLE CUT**



**Viking Drill & Tool SN Inverted Cone Shape - Double Cut: Edge Milling, Rear Machining**

Thank you for shopping with us!

**Application:** Edge milling, rear machining on difficult to reach areas

**Double Cut**

*The most popular burr for ferrous applications.*



*The flutes are ground in both the left and right hand directions, offering better operator control and rapid stock removal in harder materials.*

*The double cut geometry reduces the size of the chips and can be used at slower than normal speeds.*

**Aluma Cut**

*Designed for used on aluminum, non-ferrous metals, soft steel, reinforced plastics and other soft materials.*



*The burrs are designed with a high flute finish for easy chip flow and fast stock removal and excellent work piece finish.*

MATERIALS	Aluma Cut	Double Cut
Aluminum	✓	
Brass		✓
Bronze		✓
Copper		✓
Cast Iron		✓
Plastics	✓	
Steel (40-50 RC)		✓
Steel (55-60 RC)		✓
Steel (Carbon)		✓
Steel (Nickel Chrome)		✓
Stainless Steel		✓
Steel Weldments		✓
Titanium		✓
Zinc	✓	

Recommended RPM					
Diameter	Standard Materials	Stainless Steel	Diameter	Standard Materials	Stainless Steel
1/16	72500	97500	5/16	28000	28000
3/32	65500	89000	3/8	25000	25000
1/8	56000	76000	7/16	22000	22000
5/32	46000	70000	1/2	18800	18800
3/16	40000	65500	5/8	17000	17000
1/4	35000	61000	3/4	14900	14900
			1"	12600	12600

Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Shank	Size	Style	Price
19489	Viking Drill & Tool	3/32 in Cut Dia	1/8 in Cut Length	1/8 in	SN-41	Inverted Cone Shape, Double Cut	<b>\$8.27</b>
19499	Viking Drill & Tool	1/8 in Cut Dia	3/16 in Cut Length	1/8 in	SN-42	Inverted Cone Shape, Double Cut	<b>\$7.49</b>
19509	Viking Drill & Tool	3/16 in Cut Dia	1/4 in Cut Length	1/8 in	SN-53	Inverted Cone Shape, Double Cut	<b>\$18.14</b>
19519	Viking Drill & Tool	1/4 in Cut Dia	1/4 in Cut Length	1/8 in	SN-51	Inverted Cone Shape, Double Cut	<b>\$14.56</b>
19529	Viking Drill & Tool	1/4 in Cut Dia	5/16 in Cut Length	1/4 in	SN-1	Inverted Cone Shape, Double Cut	<b>\$15.71</b>
19539	Viking Drill & Tool	3/8 in Cut Dia	3/8 in Cut Length	1/4 in	SN-2	Inverted Cone Shape, Double Cut	<b>\$29.75</b>
19549	Viking Drill & Tool	1/2 in Cut Dia	1/2 in Cut Length	1/4 in	SN-4	Inverted Cone Shape, Double Cut	<b>\$30.90</b>
19559	Viking Drill & Tool	5/8 in Cut Dia	3/4 in Cut Length	1/4 in	SN-6	Inverted Cone Shape, Double Cut	<b>\$56.79</b>
19569	Viking Drill & Tool	3/4 in Cut Dia	5/8 in Cut Length	1/4 in	SN-7	Inverted Cone Shape, Double Cut	<b>\$75.70</b>