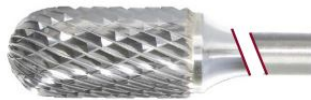
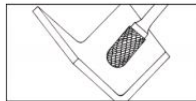


## Edge of Arlington Saw & Tool, Inc.

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### Application: Surface Milling & Contouring



**DOUBLE CUT**



**ALUMA CUT**

## Viking Drill & Tool SC Cylinder Shape Radius End - Double Cut: Surface Milling & Contouring

Thank you for shopping with us!

**Application:** Surface milling & contouring

#### Double Cut

*The most popular burr for ferrous applications.*

*The flutes are ground in both the left and right hand directions, offering better operator control and rapid stock removal in harder materials.*

*The double cut geometry reduces the size of the chips and can be used at slower than normal speeds.*



#### Aluma Cut

*Designed for used on aluminum, non-ferrous metals, soft steel, reinforced plastics and other soft materials.*

*The burrs are designed with a high flute finish for easy chip flow and fast stock removal and excellent work piece finish.*



MATERIALS	Aluma Cut	Double Cut
Aluminum	✓	
Brass		✓
Bronze		✓
Copper		✓
Cast Iron		✓
Plastics	✓	
Steel (40-50 RC)		✓
Steel (55-60 RC)		✓
Steel (Carbon)		✓
Steel (Nickel Chrome)		✓
Stainless Steel		✓
Steel Weldments		✓
Titanium		✓
Zinc	✓	

### Recommended RPM

Diameter	Standard Materials	Stainless Steel	Diameter	Standard Materials	Stainless Steel
1/16	72500	97500	5/16	28000	28000
3/32	65500	89000	3/8	25000	25000
1/8	56000	76000	7/16	22000	22000
5/32	46000	70000	1/2	18800	18800
3/16	40000	65500	5/8	17000	17000
1/4	35000	61000	3/4	14900	14900
			1"	12600	12600

Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Shank Size	Type	Price
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17659	Viking Drill & Tool	3/32 in Cut Dia	7/16 in Cut Length	1/8 in	SC-41	Cylinder Shape, Radius End, Double Cut	<b>\$8.26</b>
17669	Viking Drill & Tool	1/8 in Cut Dia	9/16 in Cut Length	1/8 in	SC-42	Cylinder Shape, Radius End, Double Cut	<b>\$8.26</b>
17679	Viking Drill & Tool	1/8 in Cut Dia	1/2 in Cut Length	1/4 in	SC-11	Cylinder Shape, Radius End, Double Cut	<b>\$8.26</b>
17689	Viking Drill & Tool	1/8 in Cut Dia	5/8 in Cut Length	1/4 in	SC-12	Cylinder Shape, Radius End, Double Cut	<b>\$18.58</b>
17699	Viking Drill & Tool	5/32 in Cut Dia	1/2 in Cut Length	1/8 in	SC-52	Cylinder Shape, Radius End, Double Cut	<b>\$16.92</b>
17709	Viking Drill & Tool	5/32 in Cut Dia	5/8 in Cut Length	1/4 in	SC-13	Cylinder Shape, Radius End, Double Cut	<b>\$17.66</b>
17719	Viking Drill & Tool	3/16 in Cut Dia	1/2 in Cut Length	1/8 in	SC-53	Cylinder Shape, Radius End, Double Cut	<b>\$16.92</b>
17729	Viking Drill & Tool	3/16 in Cut Dia	5/8 in Cut Length	1/4 in	SC-14	Cylinder Shape, Radius End, Double Cut	<b>\$18.58</b>
17739	Viking Drill & Tool	1/4 in Cut Dia	1/2 in Cut Length	1/8 in	SC-51	Cylinder Shape, Radius End, Double Cut	<b>\$15.32</b>
17749	Viking Drill & Tool	1/4 in Cut Dia	5/8 in Cut Length	1/4 in	SC-1	Cylinder Shape, Radius End, Double Cut	<b>\$16.22</b>
17759	Viking Drill & Tool	1/4 in Cut Dia	1 in Cut Length	1/4 in	SC-1L	Cylinder Shape, Radius End, Double Cut	<b>\$17.20</b>
17789	Viking Drill & Tool	5/16 in Cut Dia	3/4 in Cut Length	1/4 in	SC-2	Cylinder Shape, Radius End, Double Cut	<b>\$21.59</b>
17799	Viking Drill & Tool	3/8 in Cut Dia	3/4 in Cut Length	1/4 in	SC-3	Cylinder Shape, Radius End, Double Cut	<b>\$21.52</b>
17809	Viking Drill & Tool	3/8 in Cut Dia	1 in Cut Length	1/4 in	SC-3L	Cylinder Shape, Radius End, Double Cut	<b>\$27.74</b>
17829	Viking Drill & Tool	3/8 in Cut Dia	1 1/2 in Cut Length	1/4 in	SC-3X	Cylinder Shape, Radius End, Double Cut	<b>\$45.64</b>
17849	Viking Drill & Tool	7/16 in Cut Dia	1 in Cut Length	1/4 in	SC-4	Cylinder Shape, Radius End, Double Cut	<b>\$30.30</b>
17859	Viking Drill & Tool	1/2 in Cut Dia	1 in Cut Length	1/4 in	SC-5	Cylinder Shape, Radius End, Double Cut	<b>\$33.16</b>
17889	Viking Drill & Tool	5/8 in Cut Dia	1 in Cut Length	1/4 in	SC-6	Cylinder Shape, Radius End, Double Cut	<b>\$46.92</b>
17909	Viking Drill & Tool	3/4 in Cut Dia	1/2 in Cut Length	1/4 in	SC-15	Cylinder Shape, Radius End, Double Cut	<b>\$67.96</b>
17919	Viking Drill & Tool	3/4 in Cut Dia	3/4 in Cut Length	1/4 in	SC-16	Cylinder Shape, Radius End, Double Cut	<b>\$79.10</b>
17949	Viking Drill & Tool	1 in Cut Dia	1 in Cut Length	1/4 in	SC-9	Cylinder Shape, Radius End, Double Cut	<b>\$130.32</b>
17929	Viking Drill & Tool	2 in Cut Dia	1 in Cut Length	1/4 in	SC-7	Cylinder Shape, Radius End, Double Cut	<b>\$70.30</b>