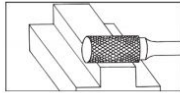


## Edge of Arlington Saw & Tool, Inc.

124 South Collins  
 Arlington, TX 76010  
 Phone: 817-461-7171 • Fax: 817-795-6651  
 Toll Free: 888-461-7171  
 Email: [info@eoasaw.com](mailto:info@eoasaw.com)  
 Website: [www.eoasaw.com](http://www.eoasaw.com)

### Application: Deburring



## Viking Drill & Tool SA Cylinder Shape No End Cut - Aluma Cut: Deburring

Thank you for shopping with us!

**Application:** Deburring

### Double Cut

*The most popular burr for ferrous applications.*

*The flutes are ground in both the left and right hand directions, offering better operator control and rapid stock removal in harder materials.*

*The double cut geometry reduces the size of the chips and can be used at slower than normal speeds.*



### Aluma Cut

*Designed for used on aluminum, non-ferrous metals, soft steel, reinforced plastics and other soft materials.*

*The burrs are designed with a high flute finish for easy chip flow and fast stock removal and excellent work piece finish.*



MATERIALS	Aluma Cut	Double Cut
Aluminum	✓	
Brass		✓
Bronze		✓
Copper		✓
Cast Iron		✓
Plastics	✓	
Steel (40-50 RC)		✓
Steel (55-60 RC)		✓
Steel (Carbon)		✓
Steel (Nickel Chrome)		✓
Stainless Steel		✓
Steel Weldments		✓
Titanium		✓
Zinc	✓	

### Recommended RPM

Diameter	Standard Materials	Stainless Steel	Diameter	Standard Materials	Stainless Steel
1/16	72500	97500	5/16	28000	28000
3/32	65500	89000	3/8	25000	25000
1/8	56000	76000	7/16	22000	22000
5/32	46000	70000	1/2	18800	18800
3/16	40000	65500	5/8	17000	17000
1/4	35000	61000	3/4	14900	14900
			1"	12600	12600

Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Shank	Size	Type	Price
17199	Viking Drill & Tool	1/4 in Cut Dia	5/8 in Cut Length	1/4 in	SA--1NF	Cylinder Shape, No End Cut, Aluma	<b>\$21.17</b>
17259	Viking Drill & Tool	3/8 in Cut Dia	3/4 in Cut Length	1/4 in	SA-3NF	Cylinder Shape, No End Cut, Aluma	<b>\$26.99</b>
17299	Viking Drill & Tool	1/2 in Cut Dia	1 in Cut Length	1/4 in	SA-5NF	Cylinder Shape, No End Cut, Aluma	<b>\$39.07</b>
17319	Viking Drill & Tool	5/8 in Cut Dia	1 in Cut Length	1/4 in	SA-6NF	Cylinder Shape, No End Cut, Aluma	<b>\$59.48</b>
17359	Viking Drill & Tool	3/4 in Cut Dia	1 in Cut Length	1/4 in	SA-7NF	Cylinder Shape, No End Cut, Aluma	<b>\$82.96</b>