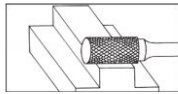


**Edge of Arlington Saw & Tool, Inc.**

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**Application: Deburring**



**Viking Drill & Tool SA Cylinder Shape No End Cut - 6" Extended Shank Length: Deburring**

Thank you for shopping with us!

**Application:** Deburring



**Double Cut**

*The most popular burr for ferrous applications.*



*The flutes are ground in both the left and right hand directions, offering better operator control and rapid stock removal in harder materials.*

*The double cut geometry reduces the size of the chips and can be used at slower than normal speeds.*

**Aluma Cut**

*Designed for used on aluminum, non-ferrous metals, soft steel, reinforced plastics and other soft materials.*



*The burrs are designed with a high flute finish for easy chip flow and fast stock removal and excellent work piece finish.*

MATERIALS	Aluma Cut	Double Cut
Aluminum	✓	
Brass		✓
Bronze		✓
Copper		✓
Cast Iron		✓
Plastics	✓	
Steel (40-50 RC)		✓
Steel (55-60 RC)		✓
Steel (Carbon)		✓
Steel (Nickel Chrome)		✓
Stainless Steel		✓
Steel Weldments		✓
Titanium		✓
Zinc	✓	

**Recommended RPM**

Diameter	Standard Materials	Stainless Steel	Diameter	Standard Materials	Stainless Steel
1/16	72500	97500	5/16	28000	28000
3/32	65500	89000	3/8	25000	25000
1/8	56000	76000	7/16	22000	22000
5/32	46000	70000	1/2	18800	18800
3/16	40000	65500	5/8	17000	17000
1/4	35000	61000	3/4	14900	14900
			1"	12600	12600

Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Shank	Size	Type	Price
17189	Viking Drill & Tool	1/4 in Cut Dia	5/8 in Cut Length	1/4 in Shank Dia - 6 in Extended Length	SA-1L6	Cylinder Shape, No End Cut, 6 in Extended Shank Length	<b>\$26.44</b>
17239	Viking Drill & Tool	3/8 in Cut Dia	3/4 in Cut Length	1/4 in Shank Dia - 6 in Extended Length	SA-3L6	Cylinder Shape, No End Cut, 6 in Extended Shank Length	<b>\$30.42</b>
17289	Viking Drill & Tool	1/2 in Cut Dia	1 in Cut Length	1/4 in Shank Dia - 6 in Extended Length	SA-5L6	Cylinder Shape, No End Cut, 6 in Extended Shank Length	<b>\$41.14</b>