

Edge of Arlington Saw & Tool, Inc.

124 South Collins
 Arlington, TX 76010
 Phone:817-461-7171 • Fax: 817-795-6651
 Toll Free: 888-461-7171
 Email: info@eoasaw.com
 Website: www.eoasaw.com



Viking Drill & Tool Premium Carbide Double Cut Burr Sets

Thank you for shopping with us!

Double Cut

The most popular burr for ferrous applications.

The flutes are ground in both the left and right hand directions, offering better operator control and rapid stock removal in harder materials.

The double cut geometry reduces the size of the chips and can be used at slower than normal speeds.



Aluma Cut

Designed for used on aluminum, non-ferrous metals, soft steel, reinforced plastics and other soft materials.

The burrs are designed with a high flute finish for easy chip flow and fast stock removal and excellent work piece finish.



MATERIALS	Aluma Cut	Double Cut
Aluminum	✓	
Brass		✓
Bronze		✓
Copper		✓
Cast Iron		✓
Plastics	✓	
Steel (40-50 RC)		✓
Steel (55-60 RC)		✓
Steel (Carbon)		✓
Steel (Nickel Chrome)		✓
Stainless Steel		✓
Steel Weldments		✓
Titanium		✓
Zinc	✓	

Recommended RPM					
Diameter	Standard Materials	Stainless Steel	Diameter	Standard Materials	Stainless Steel
1/16	72500	97500	5/16	28000	28000
3/32	65500	89000	3/8	25000	25000
1/8	56000	76000	7/16	22000	22000
5/32	46000	70000	1/2	18800	18800
3/16	40000	65500	5/8	17000	17000
1/4	35000	61000	3/4	14900	14900
			1"	12600	12600

Item #	Manufacturer	Includes	Style	Type	Price
--------	--------------	----------	-------	------	-------

19669	Viking Drill & Tool	SA-51, SB-51, SC-51, SD-51, SE-51, SF-51, SG-51, SM-51, SN-51	Premium Carbide Double Cut	Burrs Set A	\$120.95
19649	Viking Drill & Tool	SA-1, SA-3, SA-5, SC-1, SC-3, SC-5, SF-1, SF-3, SF-5	Premium Carbide Double Cut	Burrs Set B	\$177.59
19639	Viking Drill & Tool	SB-1, SB-3, SB-5, SD-1, SD-3, SD-5, SE-1, SE-3, SE-5	Premium Carbide Double Cut	Burrs Set C	\$177.37
19629	Viking Drill & Tool	SB-1, SB-3, SB-5, SC-1, SC-3, SC-5, SF-1, SF-3, SF-5	Premium Carbide Double Cut	Burrs Set D	\$182.98
19619	Viking Drill & Tool	SA-5, SC-5, SD-5, SE-5, SG-5, SH-5, SK-5, SM-5	Premium Carbide Double Cut	Burrs Set E	\$204.75
19609	Viking Drill & Tool	SB-5, SC-5, SD-5, SF-5, SG-5, SH-5, SJ-5, SK-5	Premium Carbide Double Cut	Burrs Set F	\$198.80